

T.I.G. SETUP ASSISTANT

Save „know how“ – changing products in a flash!



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T.I.G.



Short setup times save money

Our concept:

The **T.I.G. ■ SETUP ASSISTANT** is a powerful database of setting data and mould data, saving your machine- and mould-related data without effort.

Application:

Download the correct setting data to the respective machine quickly and easily - the **T.I.G. ■ SETUP ASSISTANT** will enable the immediate startup of production.

Use the **T.I.G. ■ SETUP ASSISTANT** to find a suitable set of data for a particular setup combination.

Individual diskettes with setting data for every work shift are a thing of the past. The **T.I.G. ■ SETUP ASSISTANT** will prevent your setting data from being lost ever again.

Upload data sets directly from the control screen of the machine by means of the **T.I.G. ■ BASIC DATA SYSTEM ASSISTANT** save them by means of the **T.I.G. ■ SETUP ASSISTANT** and download them back to the machine whenever need be.

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Dataset number	Maschine	Artikel	Creation date	Release date	Rele...
50125200	M03 - S...	140308000 ...	25.06.2004 08:08:42		
51430200	M03 - S...	140246550 ...	01.02.2007 11:07:08	06.09.2006 ...	BK
51430310	M03 - S...		13.11.2006 09:18:10		
52360500	M03 - S...	140246510 ...	08.02.2007 22:28:33	06.10.2003 ...	WF
52510200	M03 - S...	140502700 ...	21.02.2007 16:51:29	06.09.2006 ...	LG
52511400	M03 - S...		08.03.2007 14:08:21		
60019500	M04 - N...	140013700 ...	01.03.2004 10:00:30		
60071200	M04 - N...	140502700 ...	29.04.2004 12:44:14	06.10.2003 ...	LG
60072053	M04 - N...	140370600 ...	18.12.2006 15:01:01	11.05.2006 ...	AK
60124700	M04 - N...	140018500 ...	25.12.2003 10:24:52	23.05.2006 ...	MM
60301100	M04 - N...	140018500 ...	29.06.1999 09:24:29	06.10.2003 ...	MM
60923500	M04 - N...		04.08.2006 07:39:31		
60940200	M04 - N...	140018910 ...	07.11.2006 17:18:25	23.05.2006 ...	LG
60940220	M04 - N...	140206400 ...	09.11.2006 09:45:21	24.05.2006 ...	AK

108 Entries

Computer Aided Setting

Your benefit:

- Save entire datasets on a PC for maximum data integrity.
- Lock and unlock datasets, making sure there is only one current dataset released for production at any time
- Clear organisation and easy management of dataset combinations.
- Link setup data to production jobs. The system will send the correct data to the machine as soon as you start the production job.
- Search keys such as article number, mould number, or machine number serve to find setting data quickly and easily.

Adresse	Text	Wert	<=>	Adresse	Wert	
C201	Purging: On purging (press key on control box tw	10		C201	Purging: On purg	99
C208	Program selection Monitoring injection pressure:	1		C208	Program selection	1
C219	Wahl Überwachung maximal zulässiges Massep	1		C219	Wahl Überwachu	1
C220	Plast. Nozzle in manual mode (SPI Safety Require	1				
C226	Move injection unit to the purging position 0 = sw	1				
C230	This parameter permits gentle mould movements:	25 %		C230	This parameter p	100 %
C231	This parameter permits gentle mould movements:	25 %		C231	This parameter p	100 %
C232	Program selection mould safety: 0 = monitoring in	1		C232	Program selection	1
C233	Program selection 4-point sensing 0 = standard n	0		C233	Program selection	0
C234	Program selection Closing trials: (Mould protecti	1		C234	Program selection	1
C235	Permitted deviation relative to last movement	15 %		C235	Permitted deviat	40 %
C236	C236 = 0: Absolute mould safety always respond	300		C236	C236 = 0: Absolu	1000
C237	Diese Streuung der Messwerte wird für die Werk	100 %		C237	Diese Streuung c	100 %
C238	Defining the mould height: 0 = Manual setting vie	0		C238	Defining the mou	0
C245.1		0				
C251	Allocation of the proportional stage to the control	1		C251	Allocation of the	0
C251.2	Allocation of the proportional stage to the control	3				
C271	Allocation of the switching stage to the control: T	0		C271	Allocation of the	13

10125300.001;Netstal_ger.def <-> 10125710.001;Netst Address of dataset0/1267

Compare two versions of a dataset

Add on: Setup viewer:

Select, visualise and list the values of any dataset in a well-organised form by means of the **T.I.G. ■ SETUP VIEWER**.

Compare 2 datasets at the push of a button. The system will check all the data lines, highlighting any differences that may occur.

The **T.I.G. ■ SETUP VIEWER** will log any changes to the machine settings for later reference. If so required by the final customer, you are in a position to give reliable proof of the actual values used for production at any time.

Use the print function of your PC to make a hardcopy of selected parameters, "favourites", and attach them to the mould or hand them to the machine operator.

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